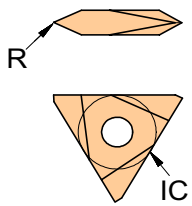
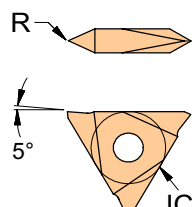
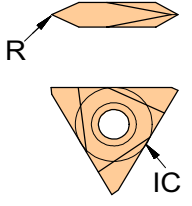
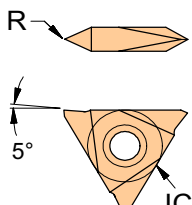


ON EDGE THREADING

Style:	Insert	Dimensions					Grades		
TNMA On Edge Threading	Description	PITCH	R	IC	C23	123	156	323	356
 <p>TNMA Inserts for use in Carboloy® Tool Holders Only</p>	TNMA 32NV	8 tpi Max	.003 -.005	.375	LS	LS	LS	LS	LS
	TNMA 43NV	6 tpi Max	.005 -.008	.500	LS	LS	LS	LS	LS
	TNMA 54NV	4 tpi Max	.005 -.008	.625	LS	LS	LS	LS	LS
TPMA Positive Rake On Edge Threading	Description	PITCH	R	IC	C23	123	156	323	356
 <p>TPMA Inserts for use in Carboloy® Tool Holders Only</p>	TPMA 32NV	8 tpi Max	.003 -.005	.375	LS	LS	S	LS	S
	TPMA 43NV	6 tpi Max	.005 -.008	.500	LS	LS	LS	LS	LS
	TPMA 54NV	4 tpi Max	.005 -.008	.625	LS	LS	LS	LS	LS
TNMC On Edge Threading	Description	PITCH	R	IC	C23	123	156	323	356
 <p>TNMC Inserts fit all Industry Std. Tool Holders except Carboloy®</p>	TNMC 32NV	8 tpi Max	.003 -.005	.375	S	S	S	S	S
	TNMC 43NV	6 tpi Max	.005 -.008	.500	S	S	LS	S	S
	TNMC 54NV	4 tpi Max	.005 -.008	.625	LS	LS	LS	LS	S
	TNMC 64NV	4 tpi Max	.005 -.008	.750	LS	LS	LS	LS	LS
	TNMC 66NV	3 tpi Max	.005 -.008	.750	LS	LS	LS	LS	LS
TPMC Positive Rake On Edge Threading	Description	PITCH	R	IC	C23	123	156	323	356
 <p>* 10° Positive Rake</p> <p>TPMC Inserts fit all Industry Std. Tool Holders except Carboloy®</p>	TPMC 32NV	8 tpi Max	.003 -.005	.375	S	S	LS	S	S
	TPMC 32NV-10 *	8 tpi Max	.003 -.005	.375	S	LS	LS	LS	LS
	TPMC 43NV	6 tpi Max	.005 -.008	.500	S	S	LS	S	S
	TPMC 43NV-10 *	6 tpi Max	.005 -.008	.500	LS	LS	LS	LS	LS
	TPMC 54NV	4 tpi Max	.005 -.008	.625	LS	LS	LS	LS	LS
	TPMC 64NV	4 tpi Max	.005 -.008	.750	LS	LS	LS	LS	LS
	TPMC 66NV	3 tpi Max	.005 -.008	.750	LS	LS	LS	LS	LS

S = Stock Standard

LS = Limited Stock or Non-Stock - Call for Availability